



REPLACEMENT PARTS

CATALOGUE No. 4

UNIT CONSTRUCTION 650 c.c. TWINS

6T THUNDERBIRD

TR6 TROPHY

T120 BONNEVILLE 120

From engine No. DU 24875

TRIUMPH ENGINEERING COMPANY LIMITED
MERIDEN WORKS · ALLESLEY · COVENTRY · ENGLAND
TELEPHONE MERIDEN 331 **TELEGRAMS "TRUSTY COVENTRY"**

PUBLISHED SEPTEMBER 1965

REF. 954/65

TRIUMPH GUARANTEE

1. In this Guarantee the word "machine" refers to the motor cycle, scooter, motor cycle combination or sidecar as the case may be, purchased by the Purchaser.
2. In order to obtain the benefit of this Guarantee, the Purchaser must have correctly completed the registration form and returned it to us within fourteen days of the purchase.
3. We will supply, free of charge, a new part in exchange for, or, if we consider repair sufficient, will repair free of charge any part proved within six months of the date of purchase of any new machine, (three months overseas) or within three months of its renewal or repair in the case of a part already renewed or repaired, to be defective by reason of our faulty workmanship or materials. We do not undertake to bear the cost of fitting such new or repaired part or accessory.
4. Any part considered to be defective must be sent to our Works, carriage paid, accompanied by the following information:—
 - (a) Name of purchaser and his address;
 - (b) Date of purchase of machine;
 - (c) Name of dealer from whom the purchase was made;
 - (d) Engine number and model.
5. This Guarantee shall not extend to defects or damage appearing after misuse, neglect, abnormal stress or strain, or the incorporation or affixing of unsuitable attachments or parts and in particular:—
 - (a) Hiring out;
 - (b) Racing and Competitions;
 - (c) Adaptation or alteration of any part or parts after leaving our Works;
 - (d) The attaching of a sidecar in a manner not approved by us or to an unsuitable motor cycle.

This Guarantee shall not extend to machines whose trade mark, name or manufacturing number has been altered or removed, or in which has been used any part not supplied or approved by us, or to tyres, saddles, chains, speedometers, revolution counters and electrical equipment or to parts supplied to the order of the Purchaser and different from our standard specification.
6. Our liability and that of our dealer who sells the machine, shall be limited to that set out in this guarantee, and no other claims including claims for consequential damage or injury to person or property, shall be admissible. All other conditions and warranties statutory or otherwise and whether express or implied are hereby excluded and no guarantee other than that expressly herein contained applies to the machine to which this Guarantee relates or any accessory or part thereof.
7. We reserve the right to modify or deviate from the Published Specification without notice.

REPAIRS GUARANTEE

1. Whilst the highest standard of workmanship and materials is aimed at, we cannot accept liability for any defects appearing more than three months after the machine, assembly or component has left our Works after being repaired.
2. We will repair or replace at our option free of charge any defective work, materials or parts relating to the repairs carried out by us appearing within that time but shall not be under any further or other liability for any other loss or damage whether direct or consequential and our liability shall be limited to the cost of so making good. We do not undertake to bear the cost of fitting any replacement or repaired part.
3. We do not accept liability in respect of parts of proprietary manufacture, e.g. tyres, saddles, chains, speedometers, revolution counters and electrical equipment which may be used by us in effecting a repair. All other conditions and warranties statutory or otherwise expressed or implied are hereby excluded.

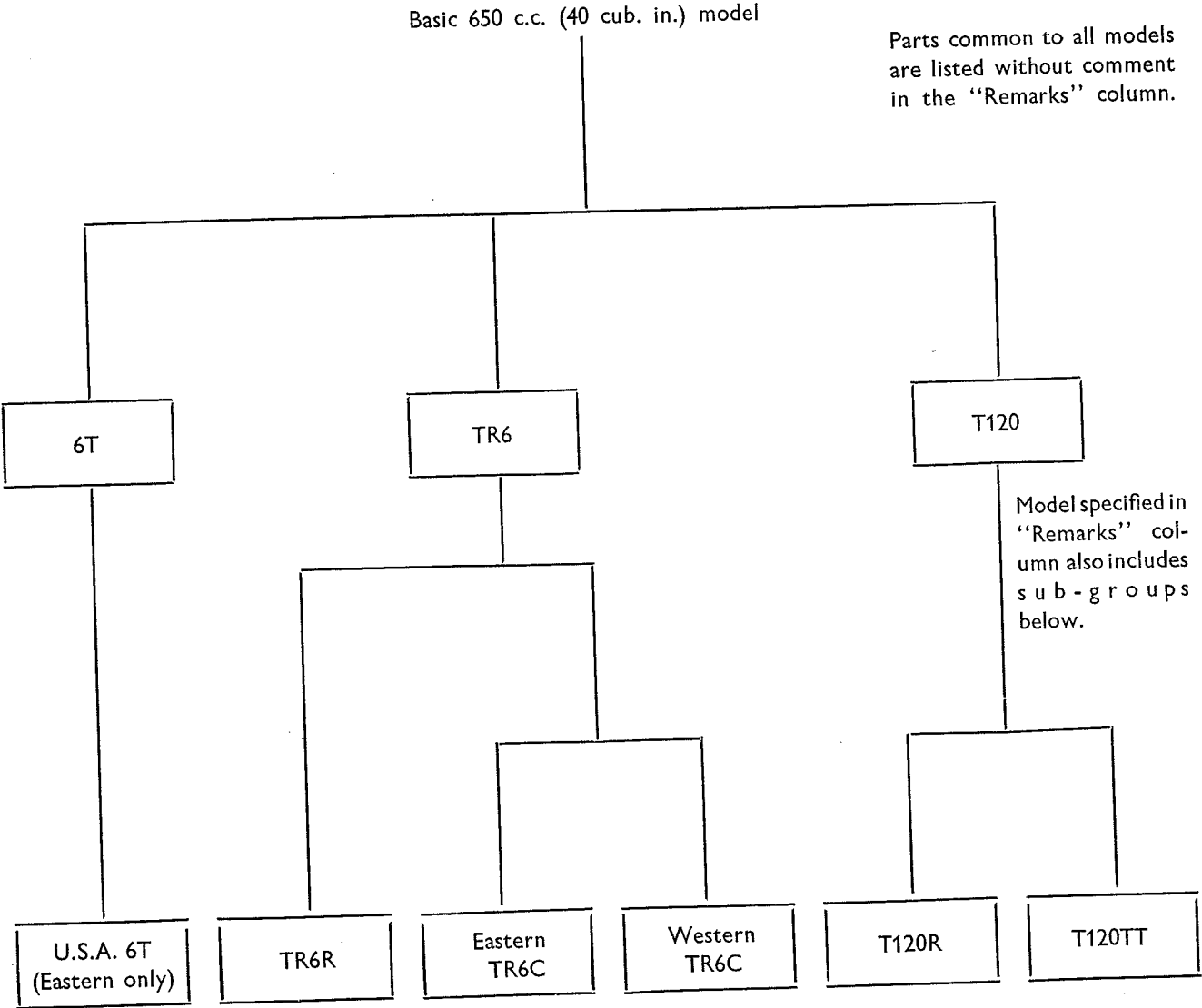
ILLUSTRATION INDEX

Fig. No.	Description	Page No.
1	CRANKSHAFT AND CONNECTING RODS	20
2	CRANKCASE	22
3	OIL PUMP, RELEASE VALVE, MANIFOLD AND TAPPETS	24
4	CYLINDER BLOCK AND HEAD, 6T AND TR6	26
5	CYLINDER BLOCK AND HEAD, T120	28
6	TIMING COVER AND CONTACT BREAKER	30
7	GEARBOX INNER COVER AND SELECTORS	32
8	GEARBOX SHAFTS AND GEARS	34
9	GEARBOX OUTER COVER	36
10	CLUTCH	38
11	CHAINCASE AND CHAINS	40
12	FRAME	42
13	SWINGING FORK AND SUSPENSION UNITS	44
14	ENGINE UNIT FITTINGS AND FOOTRESTS	46
15	EXHAUST PIPES AND SILENCERS	48
16	EXHAUST PIPES AND MUFFLERS (U.S.A.)	50
17	TELESCOPIC FRONT FORKS, 6T	52
18	NACELLE HEADLAMP AND SWITCHES	54
19	TELESCOPIC FRONT FORK, TR6 AND T120	56
20	TELESCOPIC FRONT FORK, U.S.A. TR6C AND T120TT	58
21	FRONT WHEEL, 6T AND T120	60
22	FRONT WHEEL, TR6 AND U.S.A. T120	62
23	REAR WHEEL	64
24	QUICKLY DETACHABLE REAR WHEEL	66
25	PETROL (GAS) TANKS	68
26	OIL TANK	70
27	BATTERY CARRIER AND AIR FILTERS	72
28	PANEL AND TWINSEAT	74
29	MUDGUARDS (STANDARD)	76
30	FENDERS (U.S.A.)	78
31	HANDLEBARS AND CONTROL LEVERS	80
32	CONTROL CABLES AND AMERICAN HANDLEBARS	82
33	TOOLKIT, FRAME LOCK, PILLION FOOTRESTS AND LICENCE HOLDER	84
34	AMAL CARBURETTER, 6T	86
35	AMAL CARBURETTER, TR6 AND T120	88
36	AMAL CARBURETTER, T120TT	90
37	SPEEDOMETER AND TACHOMETER	92
38	A.C. MAGNETO IGNITION COILS AND DIRECT LIGHTING	94
39	D.C. IGNITION COILS, HORN, RECTIFIER AND ZENER DIODE	96
40	HEADLAMP, WIRING HARNESS, SWITCHES AND TAIL LAMP	98

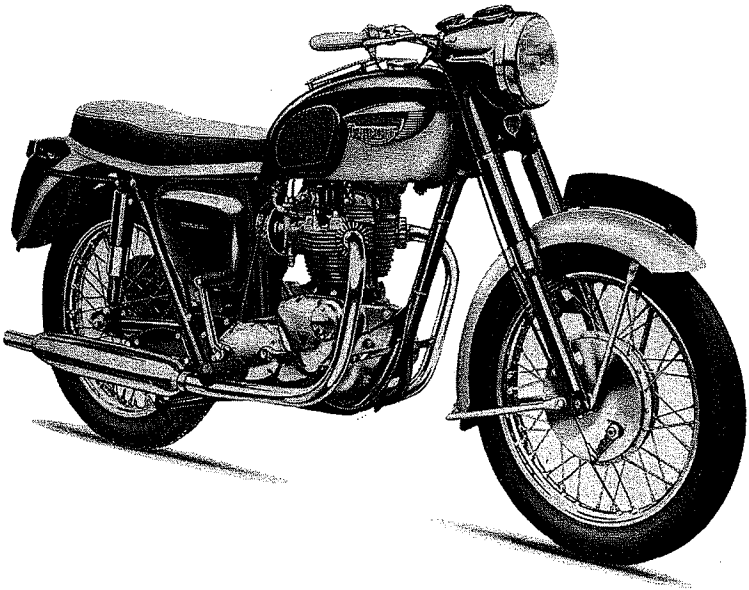
INDEX

	Page		Page
AIR FILTER	73	MANIFOLD	25
ALTERNATOR	21, 41	MUDGUARDS	77
		MUFFLERS	51
BATTERY CARRIER	73		
		NACELLE	55
CARBURETTER	87, 89, 91		
CARTON PACKS	16	OIL PUMP	25
CENTRE STAND	43	OIL TANK	71
CHAINCASE	41		
CHAINS	41	PETROL TANK	69
CLUTCH	39	PILLION FOOTRESTS	85
COIL	95, 97	PISTONS	21
CONTACT BREAKER	31	PROP STAND	43
CONTROL CABLES	83		
CONTROL LEVERS	81	Q.D. REAR WHEEL	67
CRANKCASE	23		
CRANKSHAFT	21	REAR PANEL	75
CYLINDER HEAD	27, 29	REAR WHEEL	65
		RECTIFIER	97
ENGINE PLATES	47	SILENCERS	49
EXHAUST PIPES	49, 51	SPARK PLUGS	97
		SPEEDOMETER	93
FENDERS	47	STEERING RACES	43
FOOTRESTS	47	SUSPENSION UNITS	45

MODEL GROUPING CHART

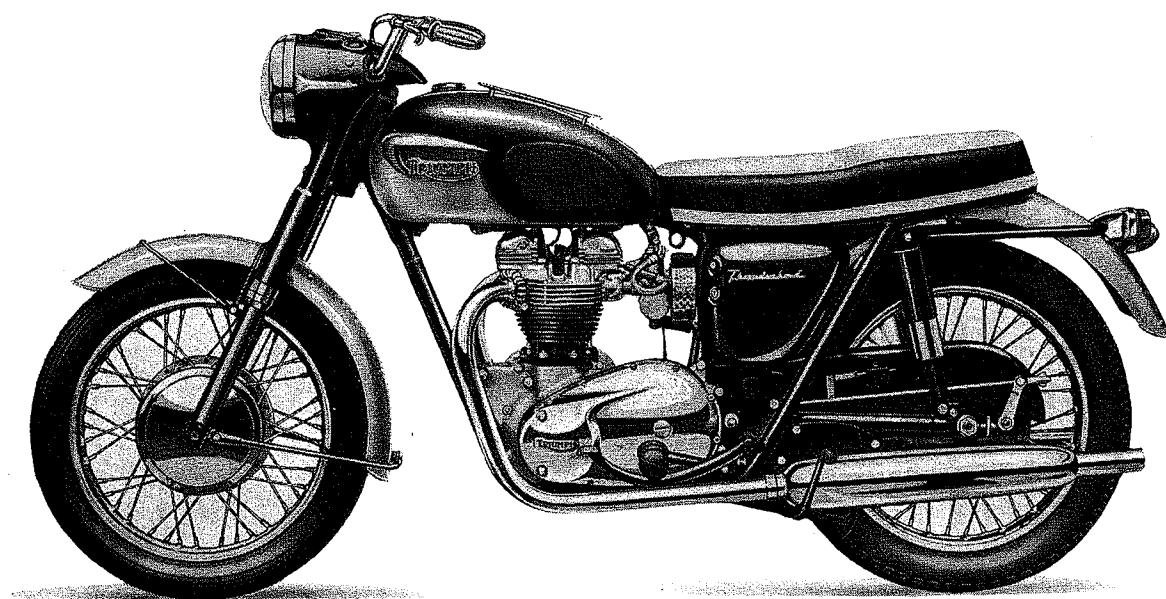


Parts unique to particular models are indicated by model number in the "Remarks" column.



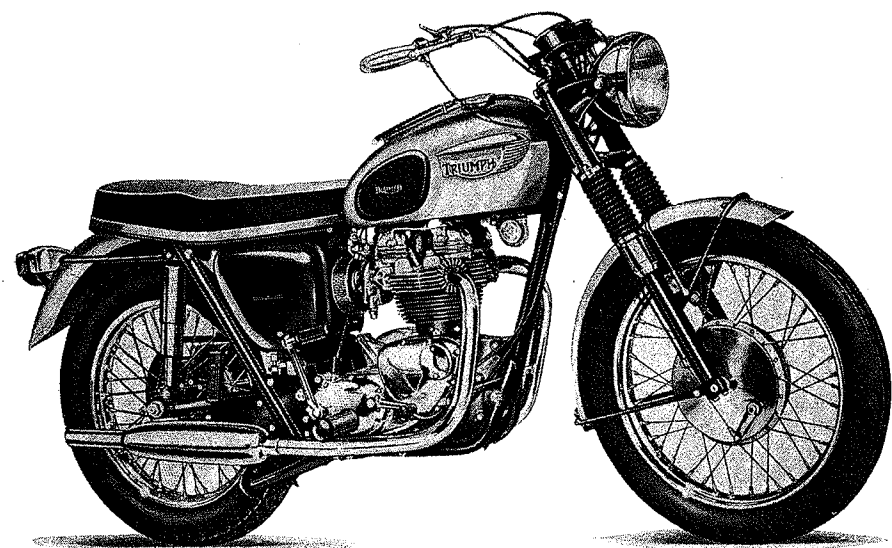
THUNDERBIRD (6T) TECHNICAL DATA

Bore and stroke	...	...	...	...	...	...	...	...	...	71x82 mm. 2.79x3.23 ins.
Capacity	...	...	...	...	...	...	...	...	...	649 c.c. (40 cu. ins.)
Compression ratio	...	...	...	...	...	...	...	...	...	7.5 : 1
Sparking plugs	...	...	...	...	...	...	...	...	...	Champion N4
Carburetter	...	...	...	...	...	...	...	...	...	Amal Monobloc 376
										Main jet ... 230
										Needle jet ... 106
										Needle ... Type C
										Throttle valve ... 376/4
										Pilot jet ... 25
Gearbox sprocket	...	...	...	Solo	...	...	...	...	...	20 teeth
				Sidecar	...	...	...	...	...	18 teeth
Chains	...	...	...	Front	...	...	...	...	...	3/8" Duplex x 84 links
				Rear	...	...	...	...	...	5/8" x 3/8" x 103 links
								Solo	...	5/8" x 3/8" x 102 links
								Sidecar	...	5/8" x 3/8" x 102 links
Capacities	...	...	...	Fuel Tank	...	...	...	...	...	4 galls. (18 litres)
				Oil Tank	...	...	...	...	...	5 pints (2.8 litres)
				Gearbox	...	...	...	...	...	7/8 pint (500 c.c.)
				Primary Chaincase	...	...	...	...	...	5/8 pint (350 c.c.)
				Front Forks (each leg)	...	...	...	...	...	1/2 pint (190 c.c.)
Brakes	...	...	...	Front, diameter...	...	...	...	...	...	8" (20.32 cms.)
				Rear, diameter	...	...	...	...	...	7" (17.78 cms.)
Tyre size	...	...	...	Front	...	...	...	...	...	3.25x18
				Rear	...	...	...	...	...	3.50x18



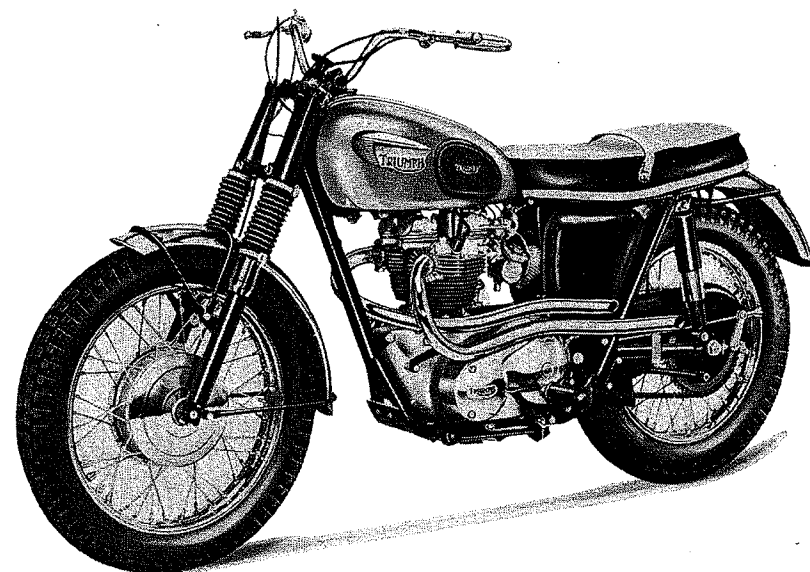
U.S.A. THUNDERBIRD (6T) TECHNICAL DATA

Bore and stroke	...	...	...	...	...	...	...	...	...	71 x 82 mm. 2.79 x 3.23 ins.
Capacity	...	...	...	...	...	...	...	...	...	649 c.c. (40 cu. ins.)
Compression ratio	...	...	...	...	...	...	...	...	...	7.5 : 1
Spark plugs	...	...	...	...	...	...	...	...	...	Champion N4
Carbureter	...	...	...	...	...	...	...	...	...	Amal Monobloc 376
				Main jet	...	...	...	...	...	270
				Needle jet	...	...	...	...	...	.106
				Needle	...	...	...	...	...	Type C
				Throttle valve	...	...	...	...	...	376/4
				Pilot jet	...	...	...	...	...	25
Gearbox sprocket	...	...	...	...	...	...	...	...	...	18 teeth
Chains	...	...	...	Front	...	...	...	...	...	$\frac{3}{8}$ " Duplex x 84 links
				Rear	...					



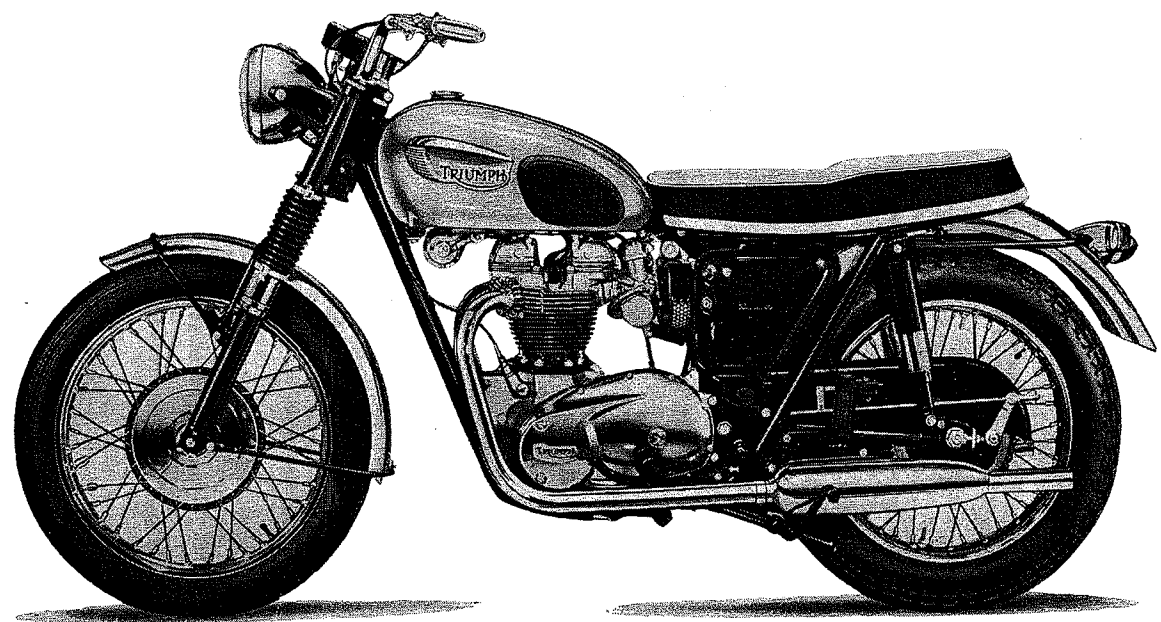
U.S.A. TROPHY (TR6R) TECHNICAL DATA

Bore and stroke...	...	...	...	...	...	...	...	...	...	71 x 82 mm. 2.79 x 3.23 ins.
Capacity ...	...	...	...	...	...	...	...	...	...	649 c.c. (40 cu. ins.)
Compression ratio	...	...	...	...	...	...	...	...	...	8.5 : 1
Spark plugs	...	...	...	...	...	...	...	...	...	Champion N4
Carbureter	...	...	...	...	...	...	...	...	...	Amal Monobloc 389
			Main jet	...	...	...	...	...	...	310
			Needle jet	...	...	...	...	...	...	.106
			Needle	...	...	...	...	...	...	Type D
			Throttle valve	...	...	...	...	...	...	389/3½
			Pilot jet	...	...	...	...	...	...	25
Gearbox sprocket	...	...	...	...	...	...	...	...	...	19 teeth
Chains	...	...	Front	...	...	...	...	...	...	¾" Duplex x 84 links
			Rear	...	...	...	...			



WESTERN U.S.A. TROPHY (TR6C) TECHNICAL DATA

Bore and stroke...	...	...	...	...	...	...	...	...	71 x 82 mm. 2.79 x 3.23 ins.
Capacity ...	...	...	...	...	...	...	...	...	649 c.c. (40 cu. ins.)
Compression ratio	...	...	...	...	...	...	...	...	8.5 : 1
Spark plugs	...	...	...	...	...	...	...	...	Champion N4
Carbureter	...	...	...	...	...	...	...	...	Amal Monobloc 389
			Main jet	...	...	...	...	...	310
			Needle jet	...	...	...	...	...	.106
			Needle	...	...	...	...	...	Type D
			Throttle valve	...	...	...	...	...	389/3½
			Pilot jet	...	...	...	...	...	25
Gearbox sprocket	...	...	...	...	...	...	...	...	17 teeth
Chains	...	...	Front	...	...	...	...	...	¾



U.S.A. BONNEVILLE 120 (T120R) TECHNICAL DATA

Bore and stroke...	...	...	...	...	...	...	...	...	...	71 x 82 mm. 2.79 x 3.23 ins.
Capacity ...	...	...	...	...	...	...	...	...	...	649 c.c. (40 cu. ins.)
Compression ratio	...	...	...	...	...	...	...	...	...	9 : 1
Spark plugs	...	...	...	...	...	...	...	...	...	Champion N4
Carbureters	...	...	...	...	...	...	...	...	...	2 Amal Monobloc 389
				Main jet	...	...	...	...	...	260
				Needle jet	...	...	...	...	...	-106
				Needle	...	...	...	...	...	Type D
				Throttle valve	...	...	...	...	...	389/3
				Pilot jet	...	...	...	...	...	25
Gearbox sprocket	...	...	...	...	...	...	...	...	...	19 teeth
Chains	...	...	...	Front	...	...	...	...	...	3/8" Duplex x 84 links
				Rear						

CARTON PACK LIST

The following sub-assemblies are supplied in carton packs under the C.P. part number stated. The contents of these carton packs are preserved and will not deteriorate under adverse conditions.

Part No.	Contents									
Brake Lining										
C.P.38/A.M.2	...	...	2	...	...	NW243	...	...	Brake lining	
			16	...	...	W129	...	...	Rivet	
C.P.205	...	...	2	...	...	W1734	...	...	Brake lining	
			16	...	...	W129	...	...	Rivet	
Pistons										
C.P.199	...	...	1	...	...	E4899	...	...	Piston C.R. 7.5 : 1	
			2	...	...	E3049	...	...	Compression ring	
			1	...	...	E2898	...	...	Oil control ring	
			1	...	...	WE203E</				

PLEASE NOTE

THROUGHOUT THIS LIST, ASSEMBLIES ARE PRINTED IN CAPITALS AND THE COMPONENTS INCLUDED IN THAT ASSEMBLY ARE INDENTED IN THE DESCRIPTION COLUMN, REVERTING TO THE ORIGINAL ALIGNMENT WHEN THE ASSEMBLY IS COMPLETE. TO ORDER THE COMPLETE ASSEMBLY IT IS NECESSARY ONLY TO QUOTE THE ASSEMBLY NUMBER. ANY COMPONENT PARTS LISTED MAY ALSO BE OBTAINED SEPARATELY IF REQUIRED.

SPECIAL WORKSHOP TOOLS

A COMPLETE LIST OF WORKSHOP TOOLS CAN BE MADE AVAILABLE BY EITHER CONTACTING YOUR DEALER OR APPLYING DIRECT TO THE TRIUMPH SERVICE DEPARTMENT. IN MOST CASES THESE TOOLS ARE VERY COSTLY AS THEY ARE MADE ENTIRELY FOR WORKSHOP USE, AND THEREFORE, IT IS NOT RECOMMENDED THAT THE PRIVATE OWNER PURCHASES THE TOOLS IN ORDER TO AID SERVICING THE MACHINE ONCE OR TWICE ONLY. IN THESE CIRCUMSTANCES IT IS FAR MORE ECONOMICAL TO GET IN TOUCH WITH A RECOGNISED DEALER.

TRIUMPH SPARES

HOW TO ORDER. Every part is indicated by a number, and this should be quoted together with the description. In order to assist customers, dimensions have been given in many cases where parts are similar. Parts where possible have been listed in order of assembly and a number of the illustrations show the assembly order also. With these aids, there should be no difficulty in identifying the parts you require.

ALWAYS HEAD YOUR ORDER WITH THE ENGINE NUMBER, STAMPED ON THE LEFT SIDE OF THE ENGINE JUST BELOW THE CYLINDER, TOGETHER WITH THE PREFIX LETTERS.

WHERE TO OBTAIN. Triumph Spare Parts can only be obtained from an authorised Triumph Dealer, and we recommend our customers to place their orders with the Triumph Dealer in their district. When parts not usually asked for are required, and for which the Dealer may have to write or obtain specially, the postage or carriage incurred becomes payable.

TRIUMPH SPARES ARE NOT SUPPLIED TO PRIVATE OWNERS DIRECT FROM THE FACTORY. A LIST OF AUTHORISED DEALERS WHO STOCK TRIUMPH SPARES IS AVAILABLE ON REQUEST. IF DIFFICULTY IS EXPERIENCED IN OBTAINING THE REQUIRED PARTS, THE MATTER SHOULD BE TAKEN UP DIRECTLY WITH THE TRIUMPH SPARES DEPARTMENT.

Customers are warned against the risk incurred by purchasing parts that are not of genuine Triumph manufacture. This risk is eliminated if parts are ordered as instructed from recognised Dealers.

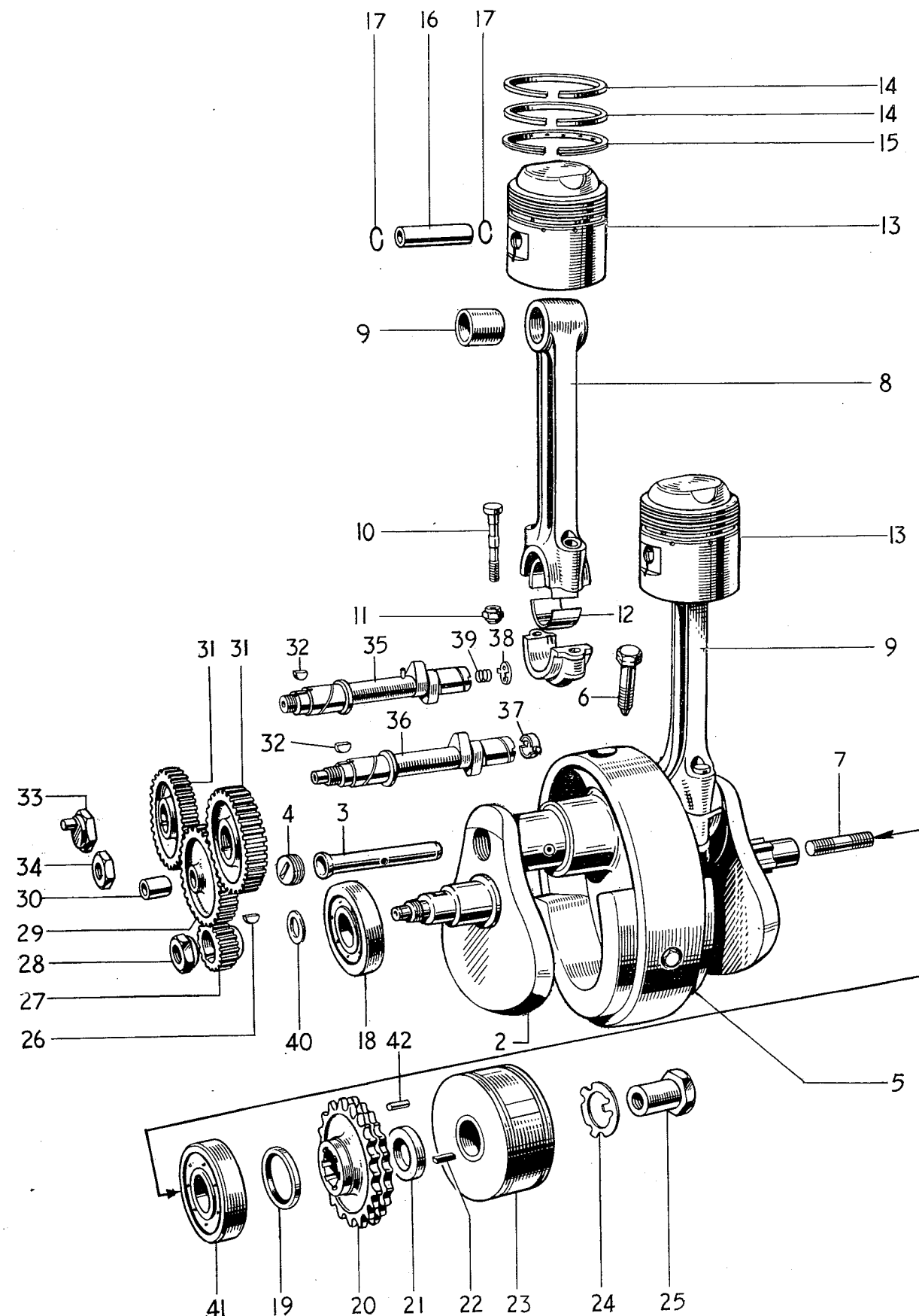


Fig. 1. CRANKSHAFT AND CONNECTING RODS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
CRANKSHAFT AND CONNECTING RODS				
1	E6326	CRANKSHAFT AND FLYWHEEL ASSEMBLY	1	
2	E4643	CRANKSHAFT C/W. OIL TUBE	1	
3	E3903	Oil tube	1	
4	E3905	Screwed plug	1	
5	E6327	Flywheel	1	
6	*E6328	Flywheel bolt	3	
7	E3114	Crankshaft stud (1 $\frac{3}{8}$ " O.A.)	1	
8	E3606T	CONNECTING ROD	2	
9	E1511	Small end bush	2	
10	E2490A	Connecting rod bolt	4	
11	E2922	Self locking nut	4	
12	E3586	Big end bearing	4	
13	CP199	PISTON COMPLETE 7.5 : 1 C.R.	2	6T
13	CP200	PISTON COMPLETE 8.5 : 1 C.R.	2	TR6
13	CP206	PISTON COMPLETE 9 : 1 C.R.	2	T120 & T120R
13	CP202			

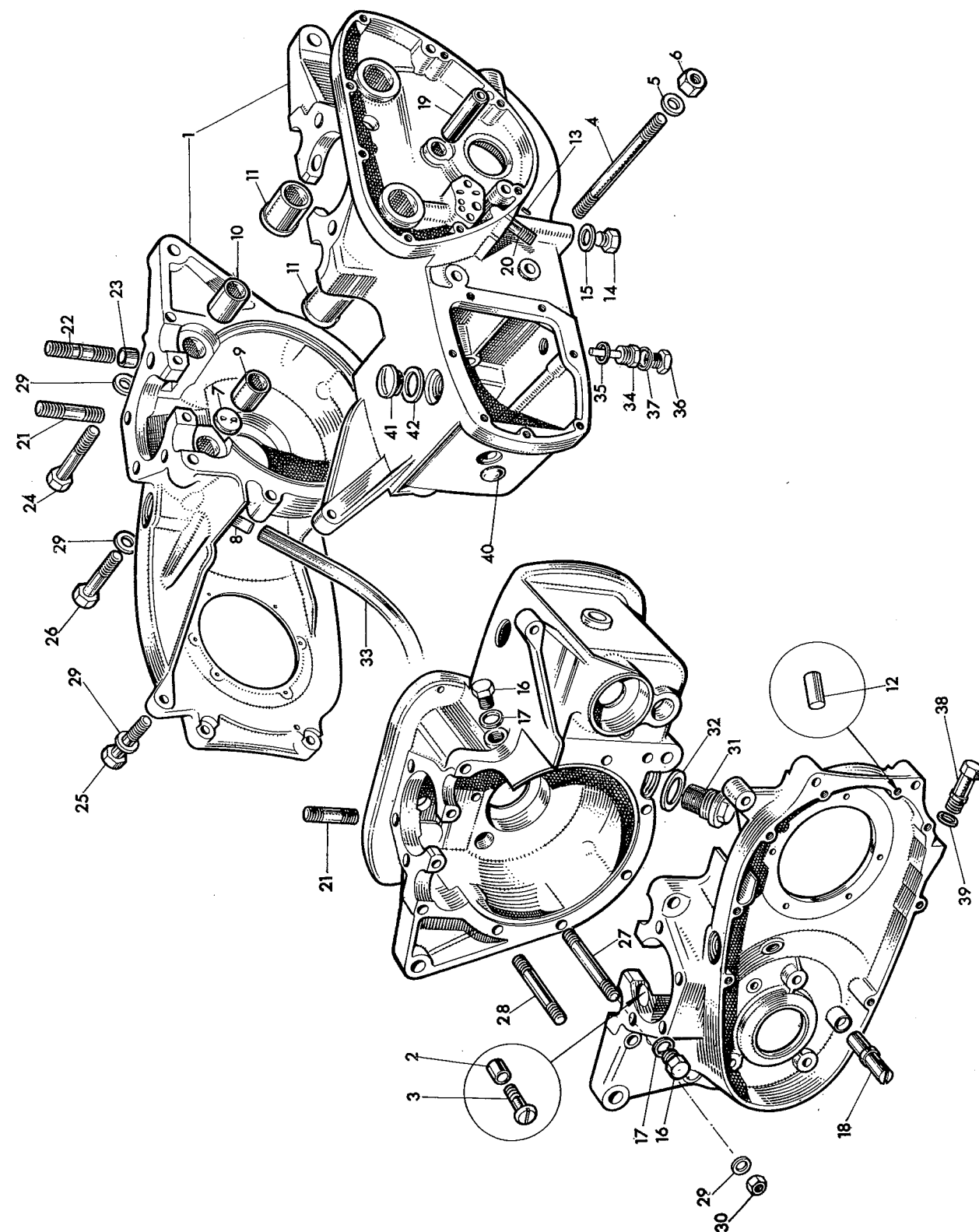


Fig. 2. CRANKCASE

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
CRANKCASE				
1	E5871/6303	CRANKCASE ...	1	
2	E3716	Hollow Dowel ...	1	
3	E5232	Screw ($\frac{21}{32}$ in. U.H.) ...	2	
4	E4542	Stud ($4\frac{1}{2}$ in. O.A.) ...	2	
5	S25-2	Plain washer ...	2	
6	P0172A	Nut ...	2	
7	GS87	Breather disc ...	1	
8	E2724	Breather pipe ...	1	
9	E2260	Inlet camshaft bush ...	1	
10	E1516	Exhaust camshaft bush ...	1	
11	E1479	Camshaft bush ...	2	
12	E5616	Blanking plug ...	1	
13	E6386	Locating peg ...	1	Not serviced
14	E4539	Oilway plug ...	1	
15	F1880	Copper washer ...		

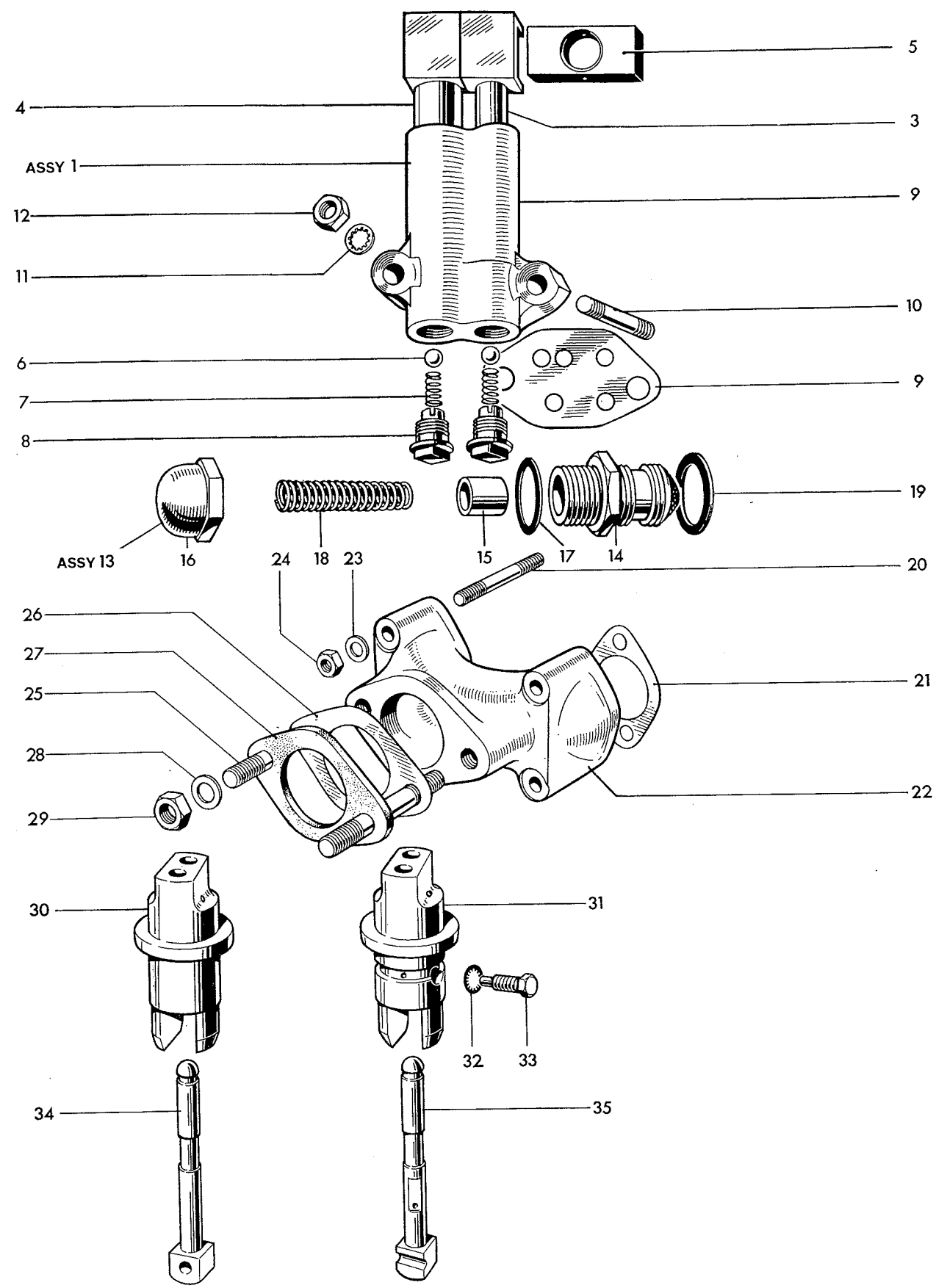


Fig. 3. OIL PUMP, RELEASE VALVE, MANIFOLD AND TAPPETS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
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OIL PUMP, RELEASE VALVE, MANIFOLD AND TAPPETS

1	E3878	OIL PUMP	1	
2	E3731	Pump body... ..	1	
3	GS153	Feed plunger	1	
4	E1476	Scavenge plunger	1	
5	E495	Drive block	1	
6	S70-7	Valve ball ($\frac{7}{32}$ in. dia.)	2	
7	E403	Valve spring	2	
8	E2360	Screwed plug	2	
9	E3730	Joint washer	1	
10	E3718	Oil pump stud ($1\frac{5}{16}$ in. U.H.)	2	
11	E3887	Serrated washer	2	

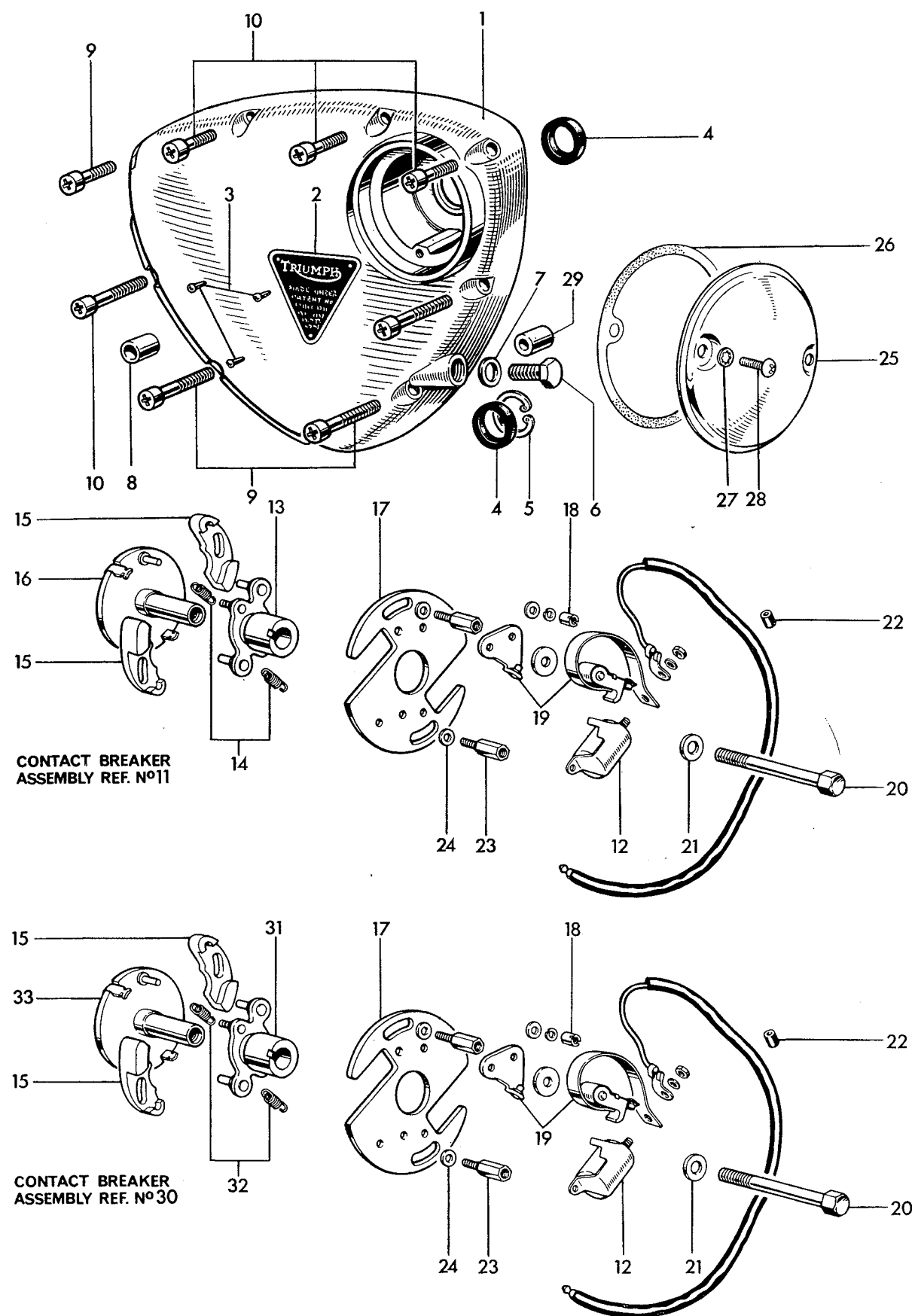


Fig. 6. TIMING COVER AND CONTACT BREAKER

TIMING COVER AND CONTACT BREAKER

1	E4567	Timing cover ...	1	
2	E4016	Patent plate ...	1	
3	D208-5	Hammer-drive screw ...	3	
4	E4568	Oil seal ...	2	
5	E4569	Circlip ...	1	
6	E2615	Timing cover plug ...	1	
7	E1335	Copper washer ...	1	
8	T989	Hollow dowel ...	1	
9	E3668	Screw (1 5/8 in. U.H.) ...	3	
10	E3204	Screw (1 in. U.H.) ...	5	
11</				

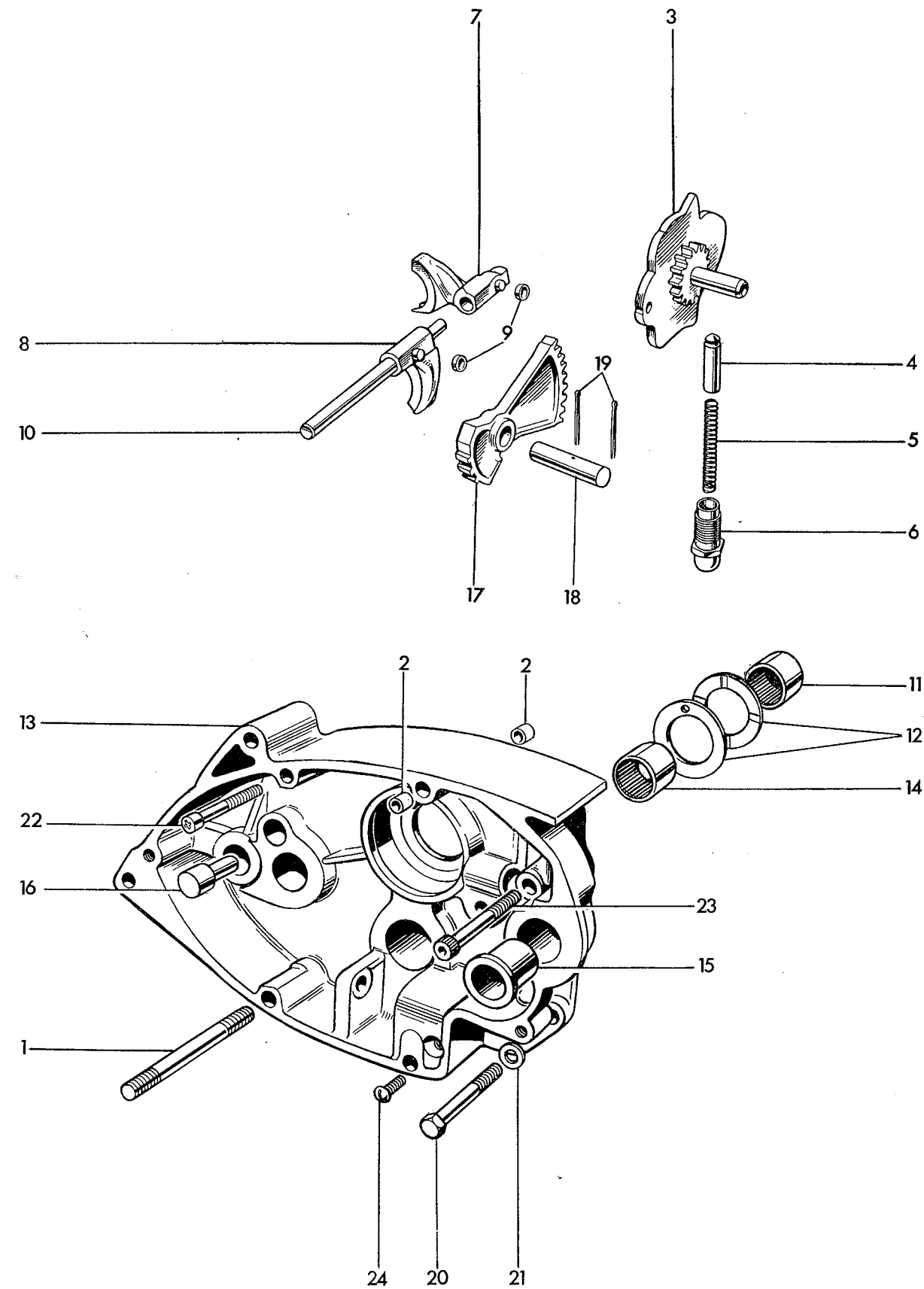


Fig. 7. GEARBOX INNER COVER AND SELECTORS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
GEARBOX INNER COVER AND SELECTORS				
1	E4535	Stud (3 in. O.A.)	2	
2	T989	Hollow dowel	4	
3	T500	Gear selector camplate	1	
4	T44	Camplate index plunger	1	
5	T373	Index plunger spring	1	
6	T372	Index plunger holder	1	
7	T260B	Mainshaft selector fork	1	
8	T913	Layshaft selector fork	1	
9	NT261	Selector fork roller	2	
10	T291	Selector fork rod	1	
11	T1606	Layshaft bearing	1	
12	T1607	Thrust washer	2	
13	T2112	GEARBOX INNER COVER	1	
14	T1614	Layshaft bearing	1	
15	T412	Gearch		

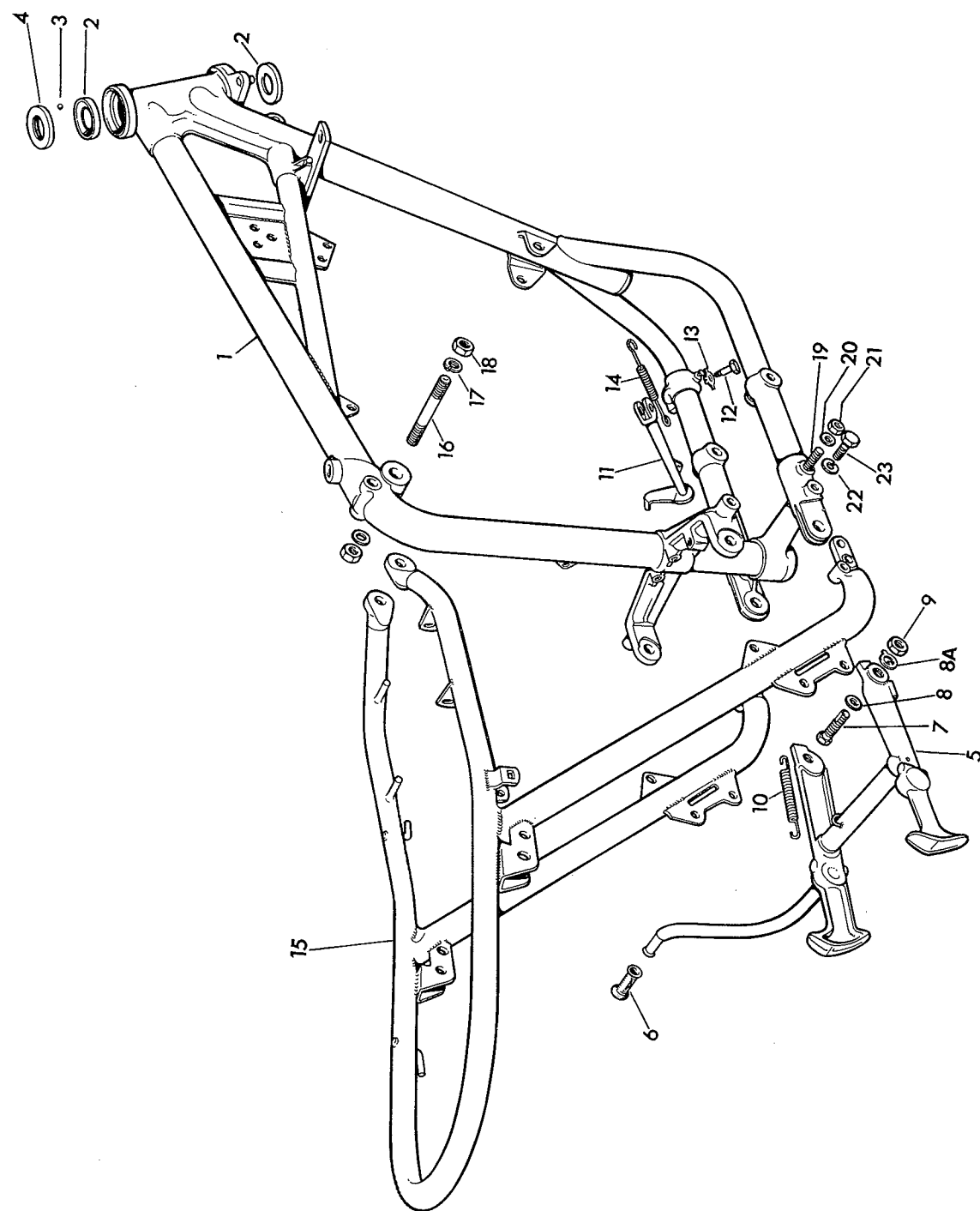


Fig. 12. FRAME

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
FRAME				
1	F6903	Front frame	1	
2	H111	Steering race cup	2	
3	S70-3	Steel ball ($\frac{1}{2}$ in. diam.)	40	
4	H1018	Top cone and dust cover	1	
5	F5928	Centre stand	1	6T, T120 TR6 and all U.S.A. Models
5	F5932	Centre stand	1	
6	T449	Pedal rubber	1	
7	F5678	Pivot bolt	2	
8	F5679	Plain washer	2	
8A	F4484	Tab washer	2	
9	F2725	Nut	2	
10	F4671</			

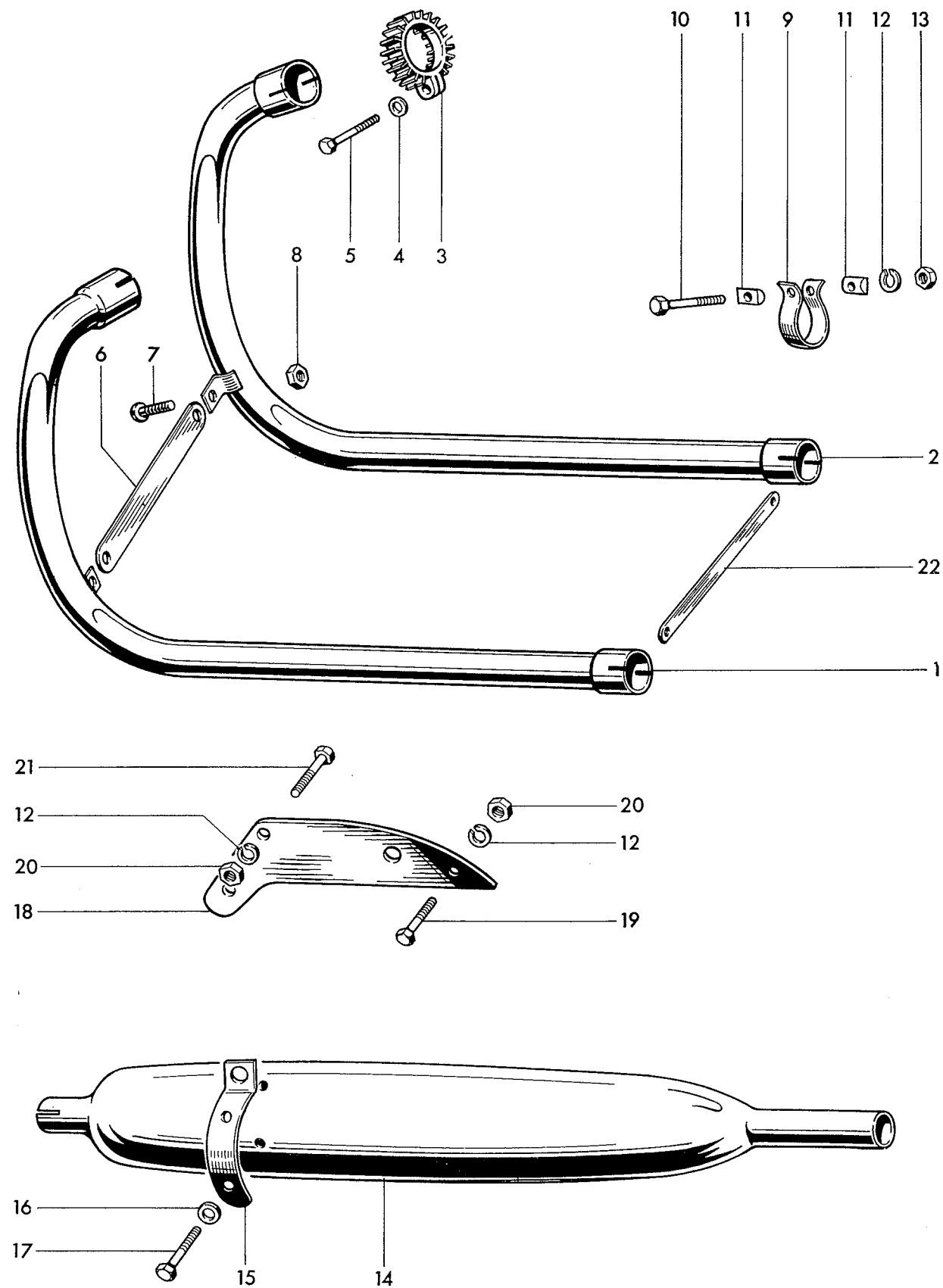


Fig. 15. EXHAUST PIPES AND SILENCERS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
EXHAUST PIPES AND SILENCERS (See also Page 50)				
1	E5957	Left exhaust pipe ...	1	
2	E5958	Right exhaust pipe ...	1	
3	E4501	Finned clip ...	2	
4	E410A	Hemispherical washer ...	2	
5	E409	Bolt ($1\frac{3}{16}$ in. U.H.) ...	2	
6	E6052	Stay ...	1	
7	E6179	Screw ($\frac{5}{8}$ in. U.H.) ...	2	
8	E3290	Self locking nut ...	2	
9	E2271	Clip ...	2	
10	F3430	Bolt ($1\frac{3}{4}$ in. U.H.) ...	2	
11	E3768	"D" washer ...	4	
12	S26-3	Spring washer ...	8	
13	E1310	Nut ...	2	
14	E4949	Silencer ...		

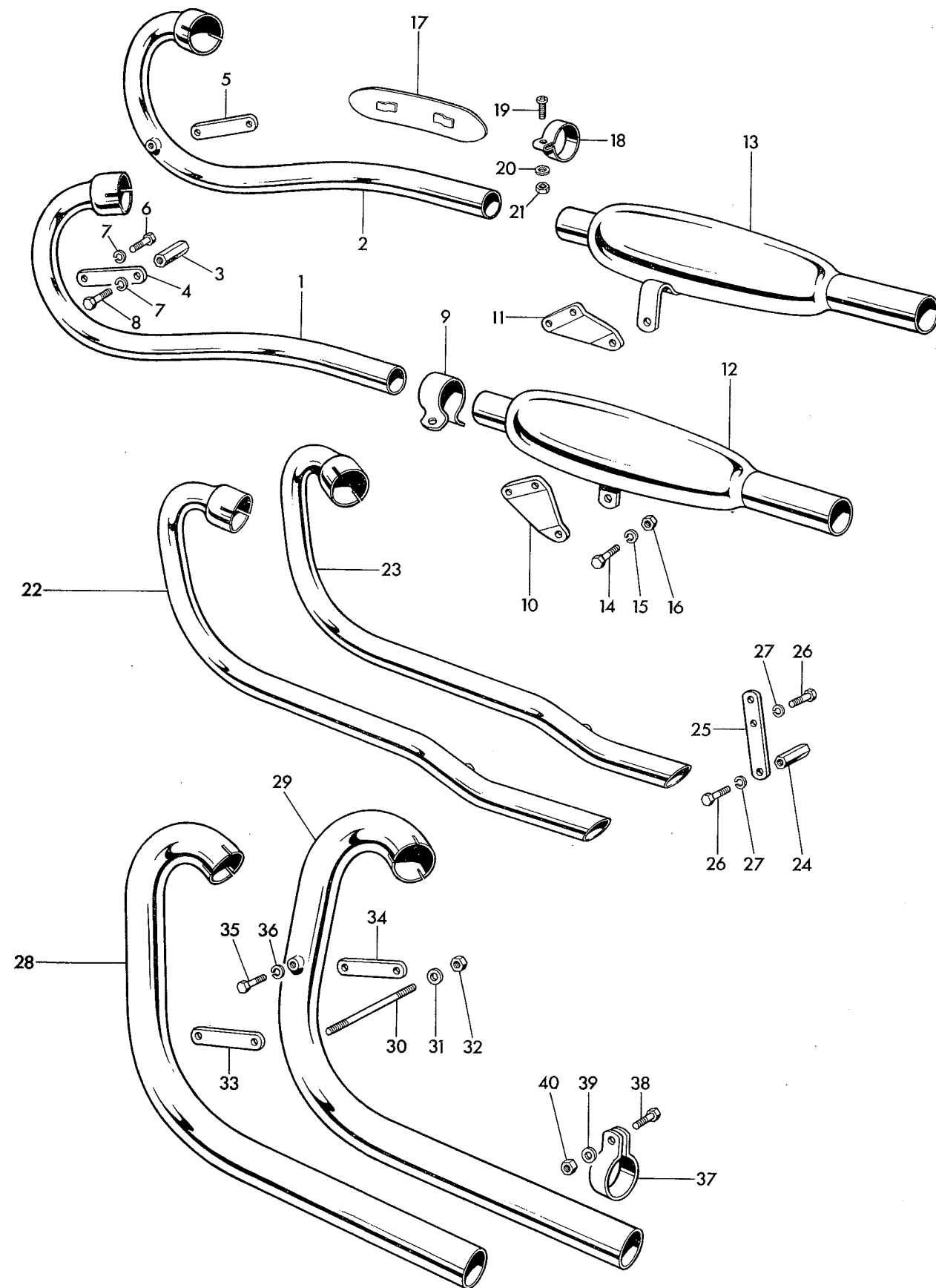


Fig. 16. EXHAUST PIPES AND MUFFLERS (U.S.A.)

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
EXHAUST PIPES AND MUFFLERS (U.S.A.)				
1	E4884	Left exhaust pipe	1	Eastern U.S.A. TRC
2	E4886	Right exhaust pipe	1	
3	E4889	Sleeve nut	2	
4	E4887	Left stay	1	
5	E4981	Right stay	1	
6	F929	Bolt ($\frac{1}{2}$ in. U.H.)	2	
7	S26-3	Spring washer	4	
8	H590	Bolt ($\frac{3}{16}$ in. U.H.)	2	
9	E5874	Clip	2	
10	F5087	Left bracket	1	
11	F5088	Right bracket	1	Western U.S.A. TR6C
12	E4132	Left muffler	1	
13	E4176	Right muffler	1	

FORK ASSEMBLY REF N°1

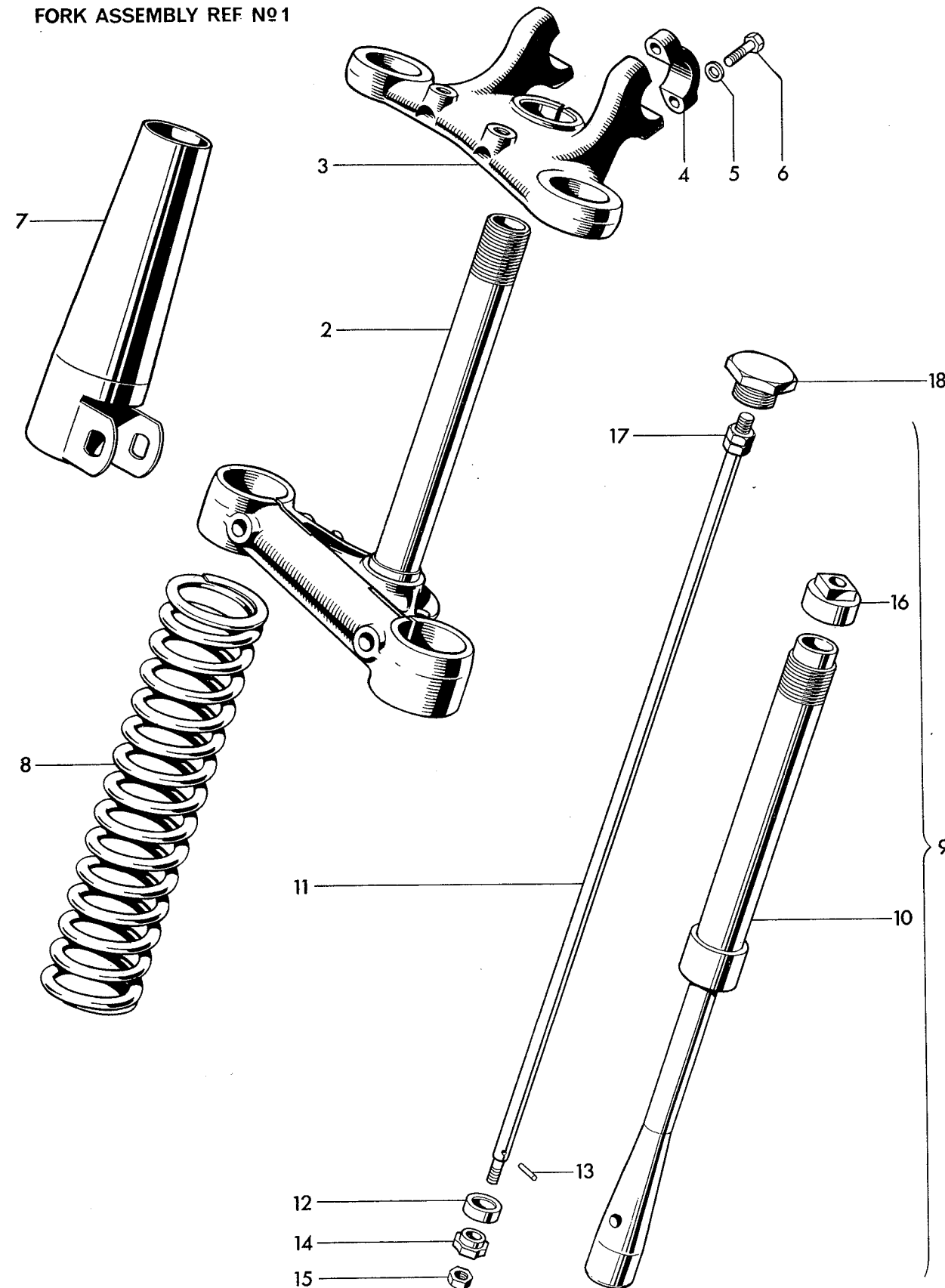


Fig. 20. TELESCOPIC FRONT FORK, U.S.A. TR6C AND T120TT

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
TELESCOPIC FRONT FORK, U.S.A. TR6C AND T120TT				
1	H1925	FORK ASSEMBLY ...	1	
2	H1999	Middle lug and stem ...	1	
3	H1287	TOP LUG c/w CAPS ...	1	
4	H506	Cap ...	2	
5	S25-3	Plain washer ...	4	
6	H1340	Bolt (1 1/8 in. U.H.) ...	4	
7	H1696	Top cover ...	2	Not Eastern TR6C
8	H1892	Main spring (yellow/green) ...	2	
9	H1913	DAMPER ASSEMBLY ...	2	

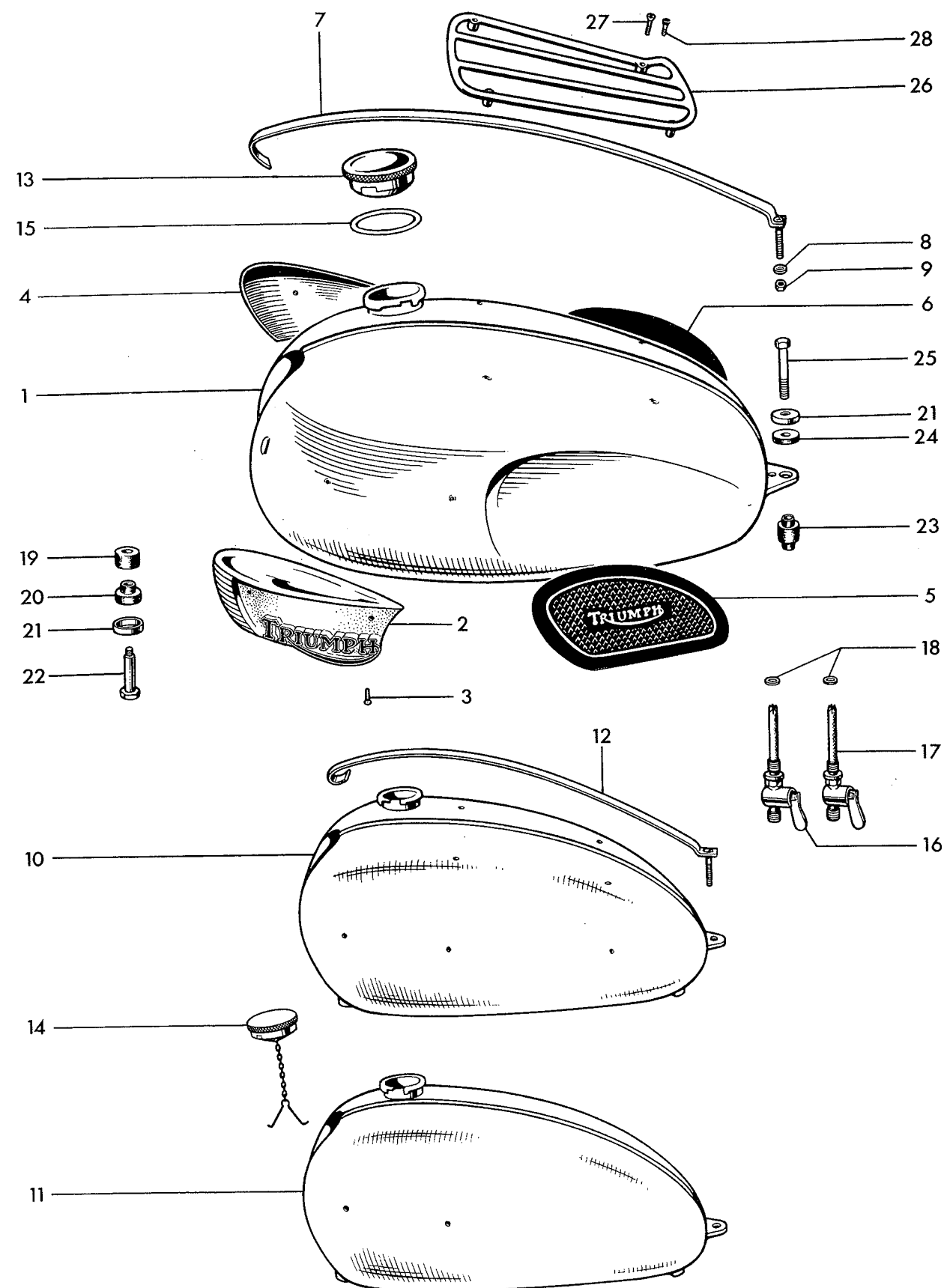


Fig. 25. PETROL (GAS) TANKS

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
PETROL (GAS) TANKS				
1	F7004	Petrol tank (4 gallons)	1	6T, TR6 & T120
2	F6887	Styling unit (left)	1	
3	F4129	Styling unit screw (0.435 in. U.H.)	4	
4	F6888	Styling unit (right)	1	
5	F5401	Left knee grip	1	
6	F5402	Right knee grip	1	
7	F5398	Centre styling strip	1	6T, TR6 & T120
8	F4019	Serrated washer		

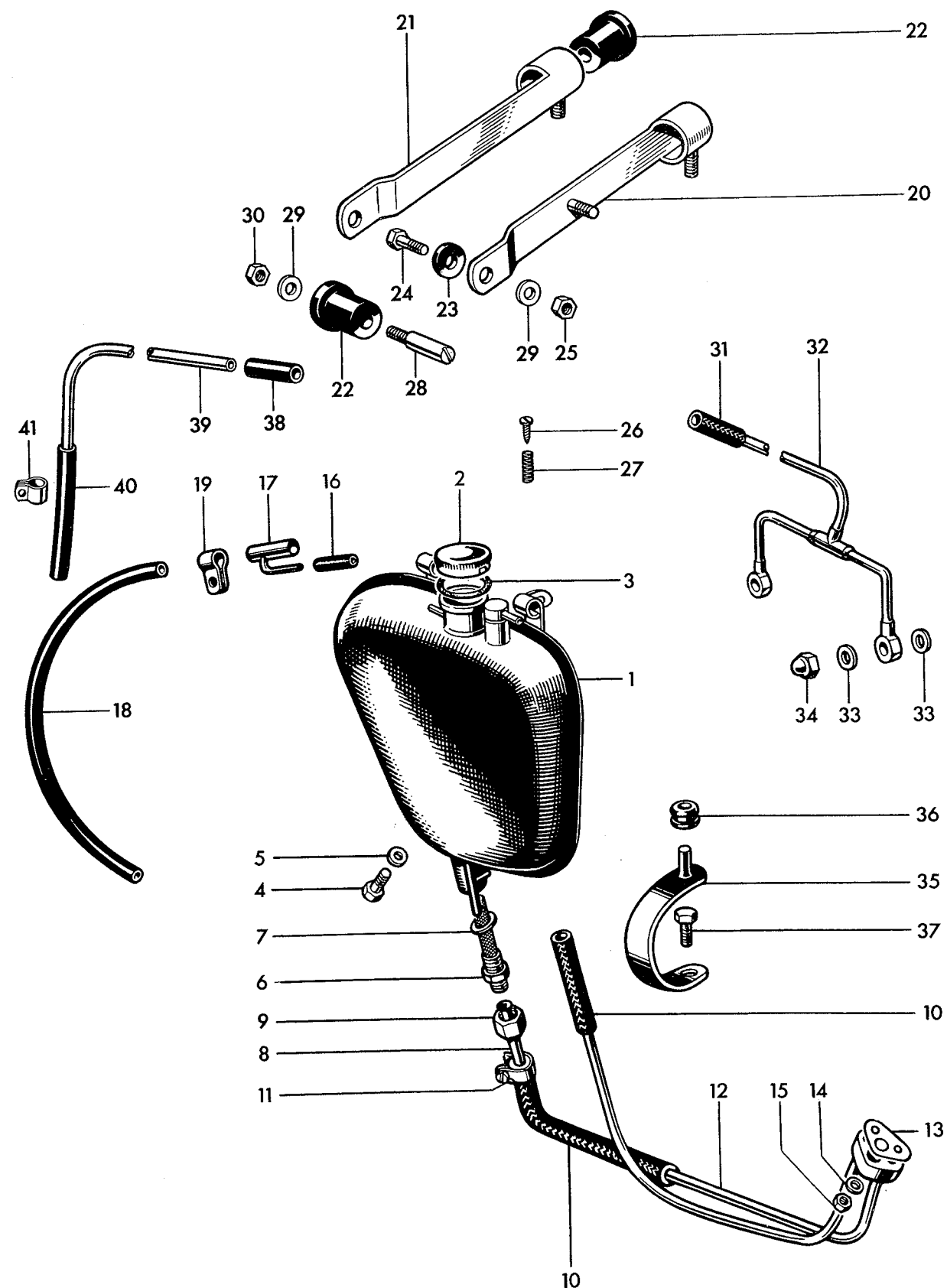


Fig. 26. OIL TANK

Ref. No.	Part No.	DESCRIPTION	QUANTITY	REMARKS
OIL TANK				
1	F6877	Oil tank ...	1	
2	F3216	FILLER CAP ...	1	
3	F4047	Joint washer ...	1	
4	F5343	Drain plug ...	1	
5	PT104B	Fibre washer ...	1	
6	F3179	Oil tank filter ...	1	
7	F1713	Fibre washer ...	1	
8	F3655	Upper feed pipe ...	1	
9	F3182	Union nut ...	1	
10	E4594	Flexible connector ...	2	
11	E5473	Clip ...	4	
12	E4590	Oil pipes and junction block ...	1	
13	E3763	Joint washer ...	1	
14	E3446	Plain washer ...	1	
15	E1310	Nut ...	1	
16	E6356	Vent pipe ...	1	
17				

